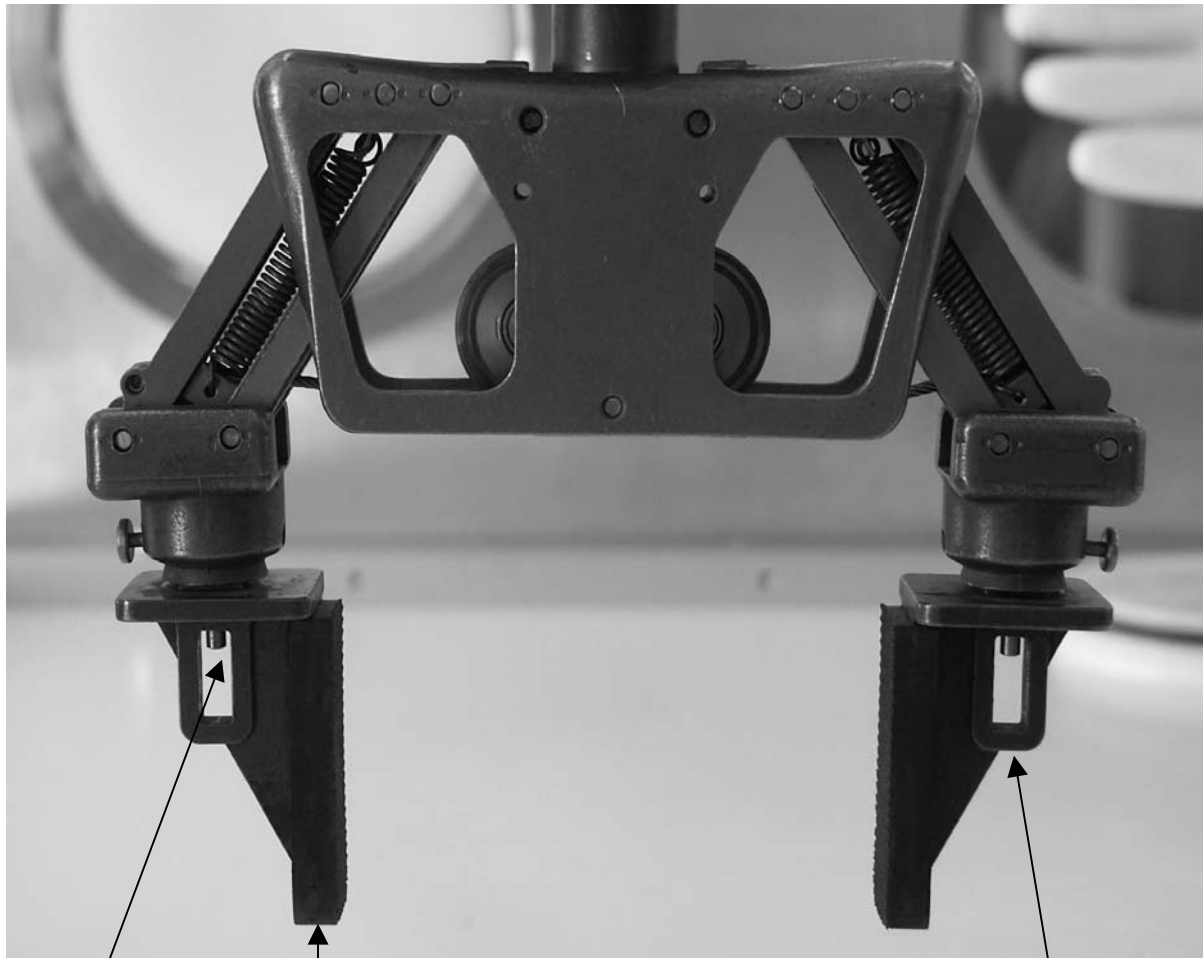


SRL Tong Jaw Assembly Removal and Replacement Procedure

(SRL Tong Assembly)

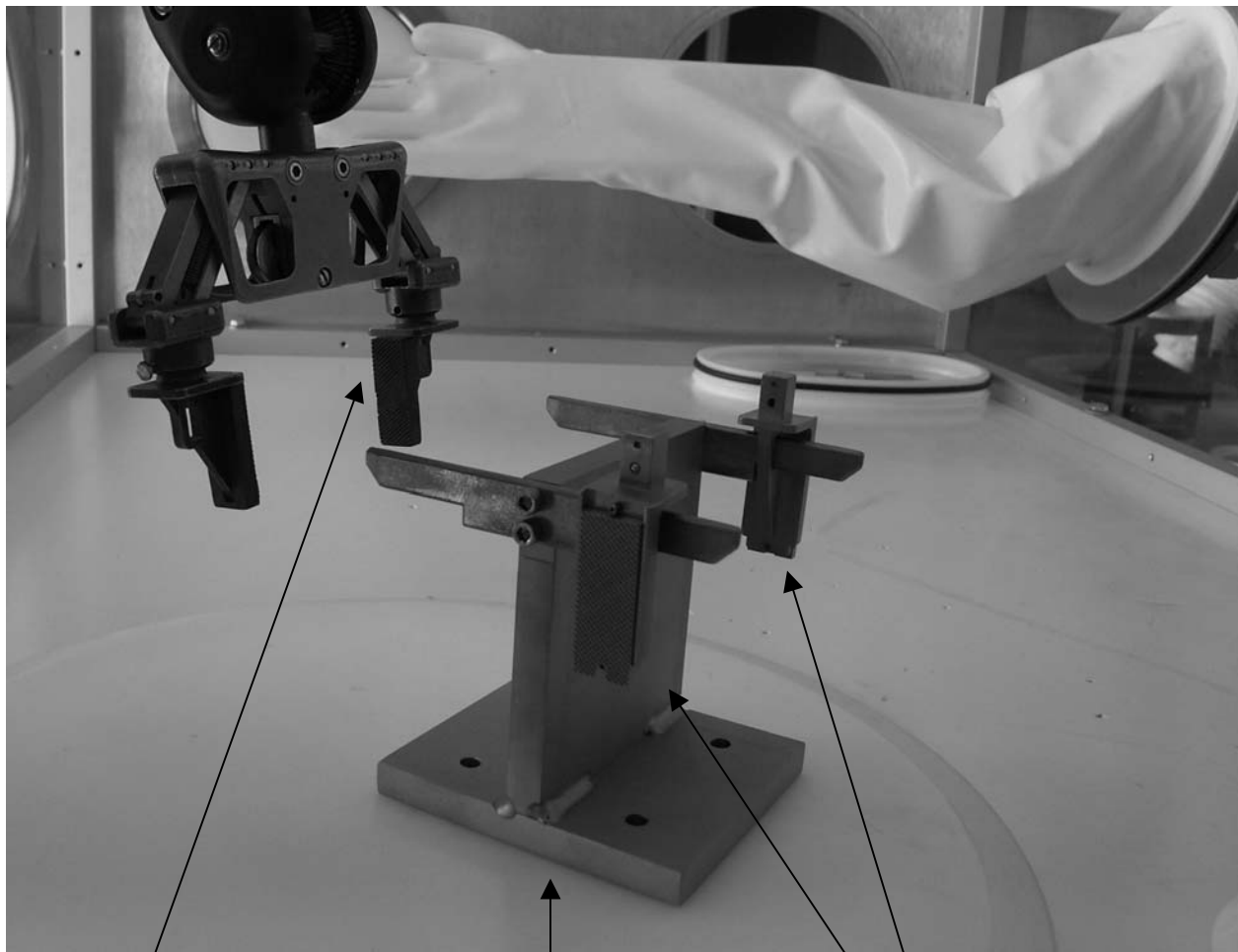


(Plunger)

(Tong Jaw)

(Jaw Alignment Groove)

SRL Tong Jaw Assembly Removal and Replacement Procedure



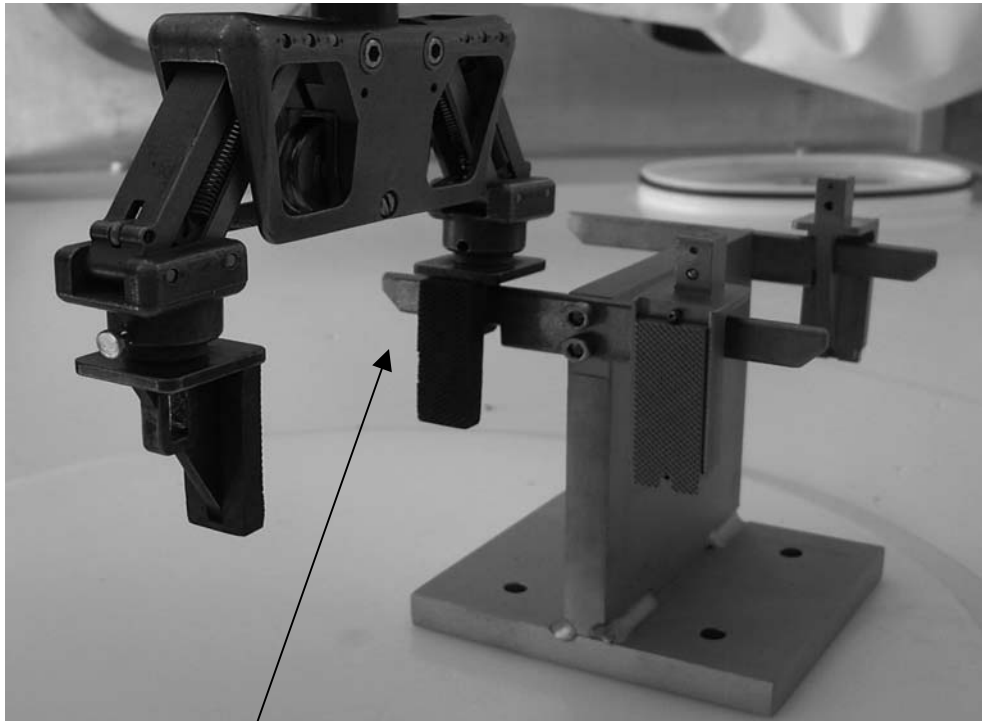
(Alignment Groove)

(Tong Jaw Parking and Change Fixture)

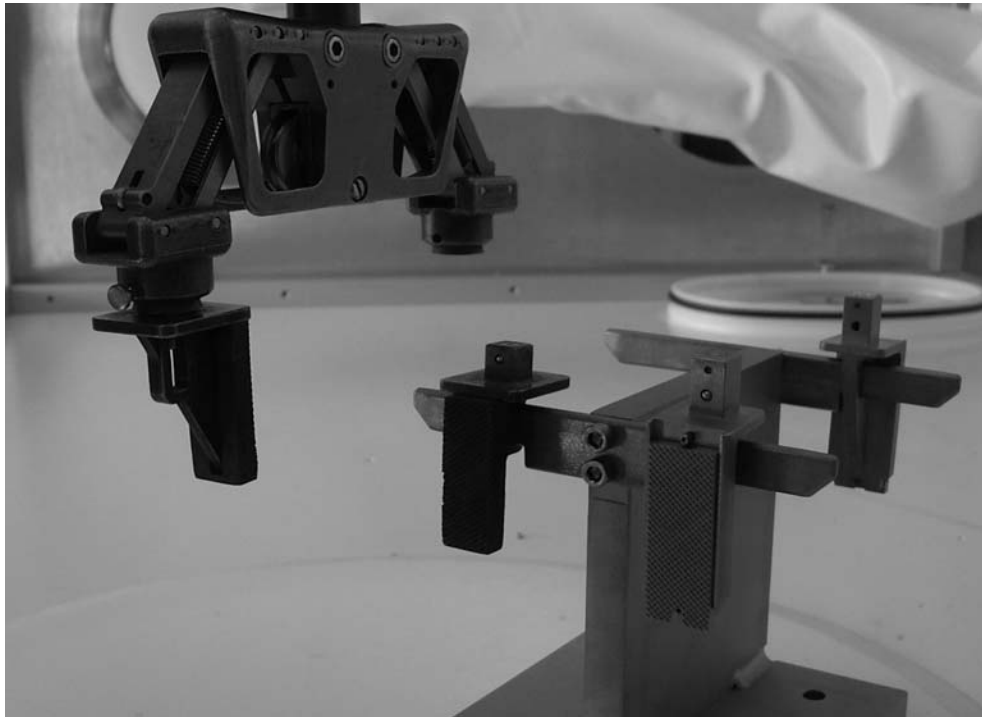
(Spare Jaws)

- Step 1:** Fasten the change fixture to the cell liner.
- Step 2:** Place the spare tong jaws on the fixture with the jaw faces oriented to the outside of the fixture as shown.
- Step 3:** Position the alignment groove on the tong jaw with the change fixture as shown.

SRL Tong Jaw Assembly Removal and Replacement Procedure

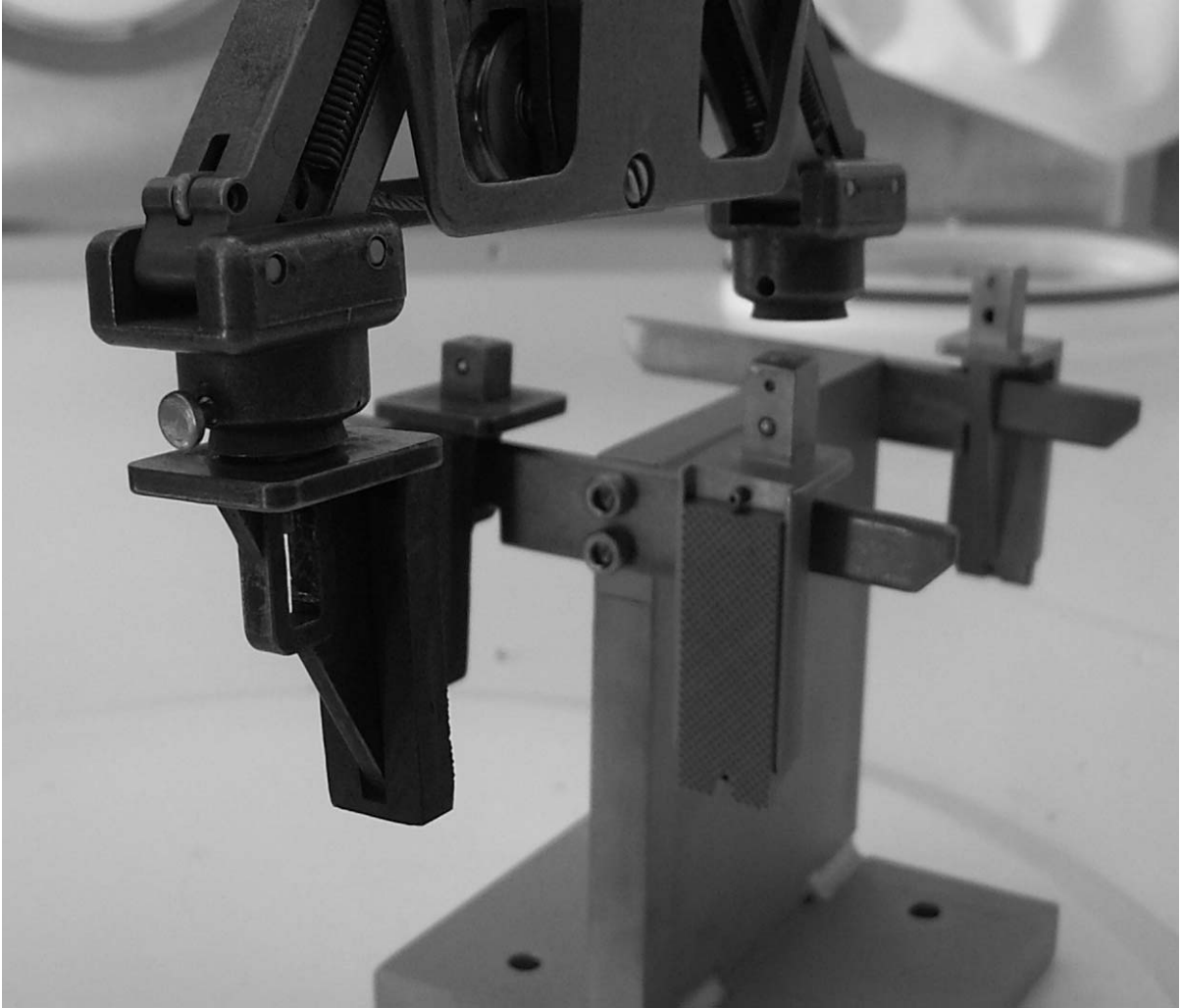


Step 4: Slide the Tong Jaw onto the fixture allowing the plunger to be compressed and release the jaw from the assembly.



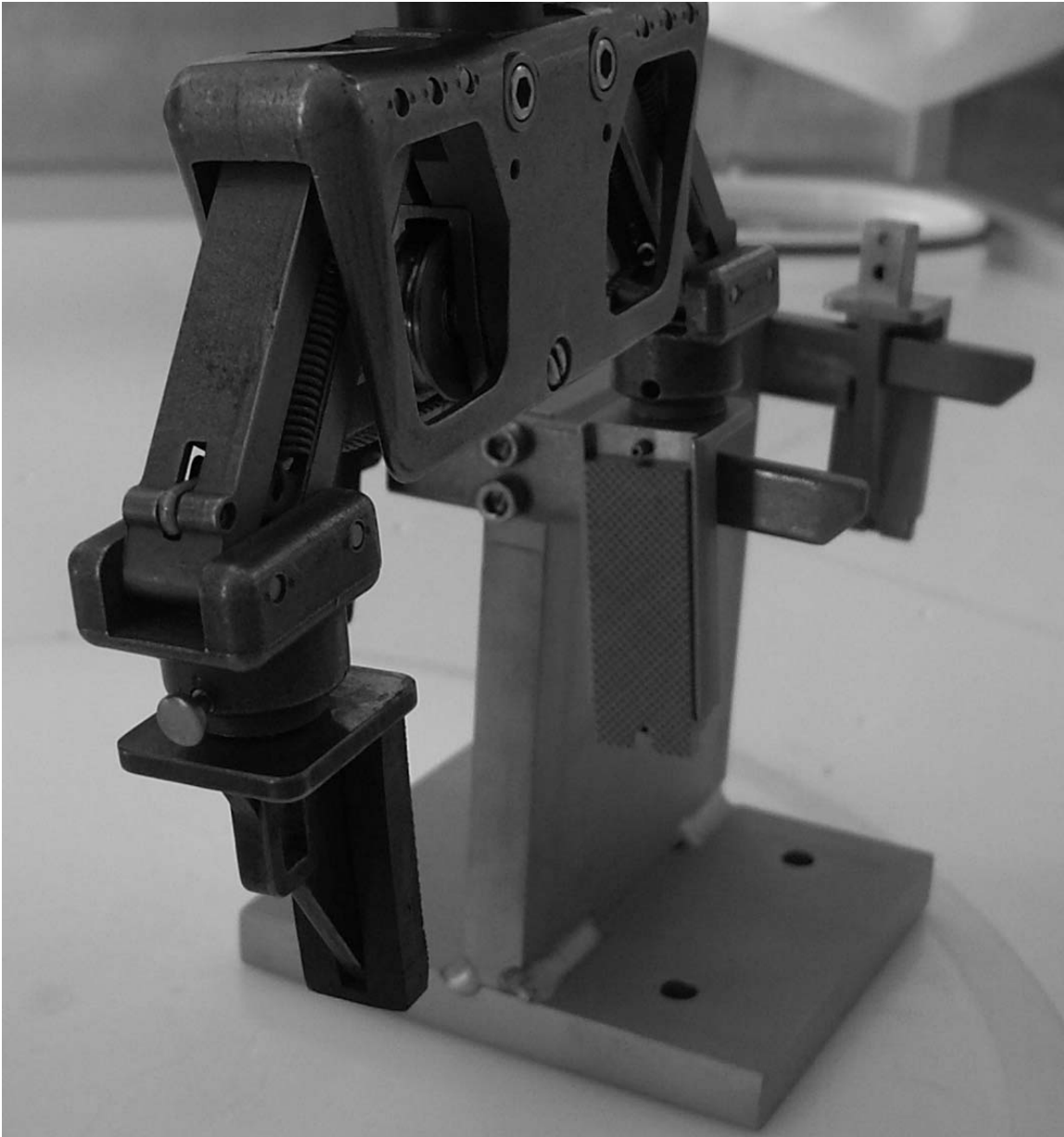
Step 5: Lift the tong jaw assembly up, leaving the jaw on the fixture.

SRL Tong Jaw Assembly Removal and Replacement Procedure



Step 6: Position the tong jaw assembly over the new jaw to be attached as shown.

SRL Tong Jaw Assembly Removal and Replacement Procedure

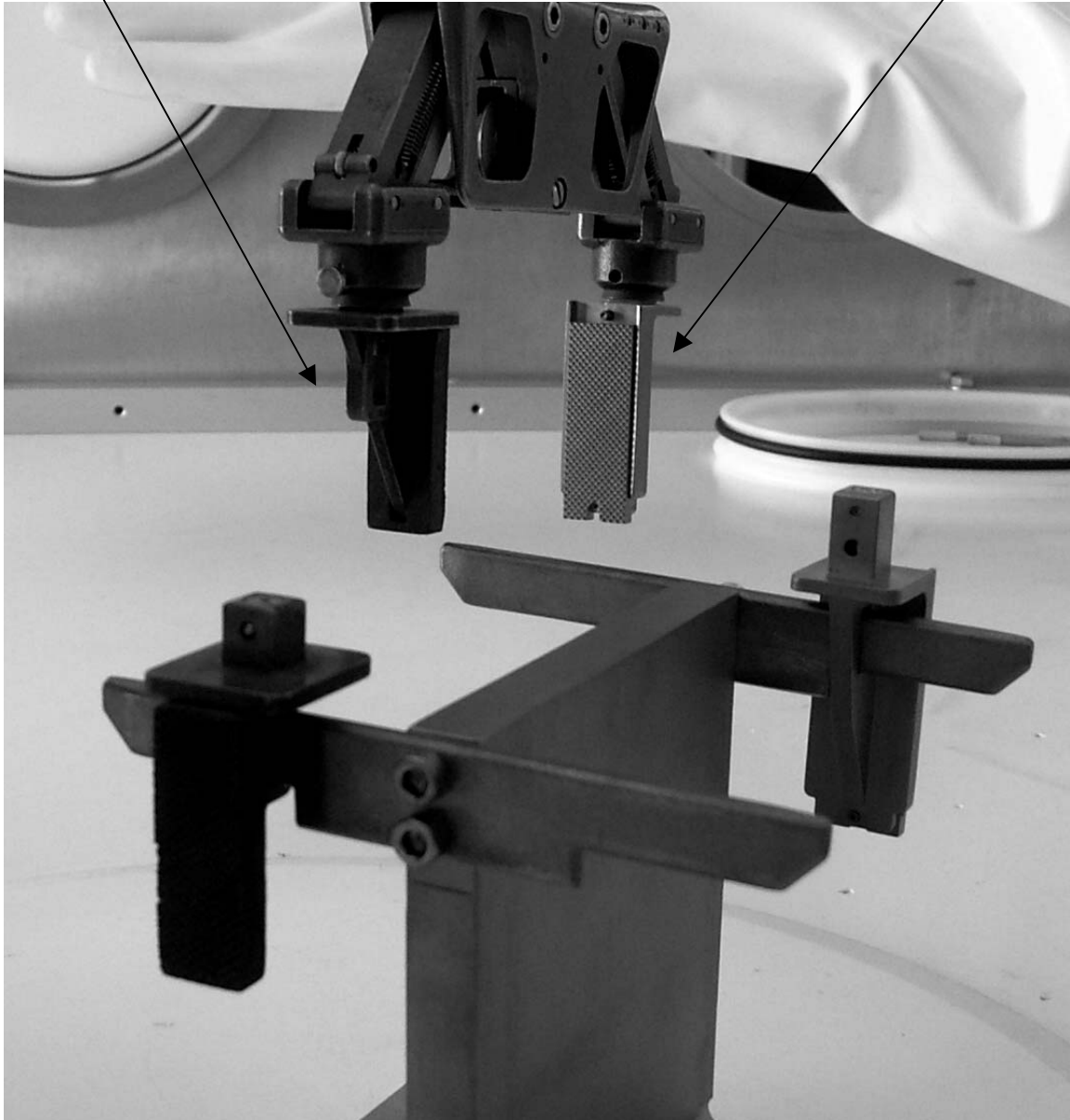


Step 7: Lower the tong jaw assembly down over the new jaw. Once attached, slide the tong jaw assembly off the fixture and the plunger will engage and attach the jaw to the tong assembly.

SRL Tong Jaw Assembly Removal and Replacement Procedure

(Position Tong Jaw Assembly
To Remove Other Jaw)

(New Jaw Attached)



Step 8: Repeat process to complete change out of opposite side jaw.